Connect the handheld programmer to the vehicle.

The programmer powers up and the screen displays “Wait for System.”

Power on the vehicle and wait for the progress bar to reach 100%.

Once complete, the programmer display changes to show the Main Menu screen.

Use the Quad arrow keys to move the cursor to the ‘Program Adjustments’ menu icon and press the ‘Select’ softkey.
Once in the ‘Program Adjustment’ menu, use the **Quad arrow keys** to select the desired submenu and press the **right-arrow key** to expand the selected submenu.

Select the parameter to be edited using the **Quad arrow keys**, then use the **+/– keys** to change the value of the selected parameter.

Press the ‘x10’ or the ‘x100’ **softkeys** simultaneous with the **+/– keys** to change the value in rapid intervals.

To navigate backwards from any menu, use the **left-arrow key**.

Return to the Main Menu at any time by pressing the ‘**Main Menu**’ key.

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**For a full description of all features and functions, please refer to the Technical Manual.**

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**WARNING** The controller program can affect speed, acceleration, deceleration, dynamic stability, and braking. If the controller is programmed incorrectly or outside of the safe limits as determined by the vehicle manufacturer, it can create a dangerous situation. Only the vehicle manufacturer, authorized service agent, or dealer should program the controller.